

WHAT IS CLAIMED IS:

1. 1. An electromagnetic actuator, comprising:
 2. a stator assembly having an inner surface that defines an opening, the stator assembly comprising:
 4. a coiled conductor disposed near the inner surface of the stator assembly, wherein the coiled conductor is adapted to generate a first magnetic field when current is applied;
 5. a center pole formed of a material having high magnetic permeability and having a longitudinal axis; and
 7. an armature assembly at least partially disposed within the stator assembly opening, the armature assembly comprising:
 9. a permanent magnet, wherein the armature assembly moves in a direction parallel to the longitudinal axis of the center pole when current is applied to the coiled conductor assembly.
1. 2. The electromagnetic actuator of claim 1 wherein the magnet is radially magnetized.
1. 3. The electromagnetic actuator of claim 1 wherein the center pole comprises:
 2. a plurality of segments, each formed of material having high magnetic permeability.
1. 4. The electromagnetic actuator of claim 1, wherein the stator assembly further comprises a plurality of adjacent coiled conductors.
1. 5. The electromagnetic actuator of claim 4, wherein the armature assembly further comprises:
 3. a plurality of adjacent radially magnetized permanent magnets.
1. 6. The electromagnetic actuator of claim 5 wherein adjacent permanent magnets have opposite polarity.

- 1 7. The electromagnetic actuator of claim 4 wherein adjacent coils are configured to
2 generate magnetic fields having opposite polarity.
- 1 8. The electromagnetic actuator of claim 4 wherein the plurality of coils are
2 connected in series.
- 1 9. The electromagnetic actuator of claim 7 wherein adjacent coils are wound in
2 opposite directions.
- 1 10. The electromagnetic actuator of claim 7 wherein adjacent coils are wound in the
2 same direction and are configured to receive current with opposite relative polarity.
- 1 11. The electromagnetic actuator of claim 1 wherein the stator assembly further
2 comprises one or more back iron members formed of a material having high magnetic
3 permeability.
- 1 12. The electromagnetic actuator of claim 1 wherein the permanent magnet is ring-
2 shaped and defines longitudinal axis that is parallel with the longitudinal axis of the
3 center pole.
- 1 13. The electromagnetic actuator of claim 12 wherein the longitudinal axis of the
2 permanent magnet is coaxial with the longitudinal axis of the center pole.
- 1 14. The electromagnetic actuator of claim 1 wherein the stator assembly defines a
2 longitudinal axis that is parallel 1 to the longitudinal axis of the center pole.
- 1 15. The electromagnetic actuator of claim1 where in the longitudinal axis of the stator
2 assembly is coaxial with the longitudinal axis of the center pole.
- 1 16. The electromagnetic actuator of claim 12 wherein the permanent magnet is
2 radially magnetized.

- 1 17. The electromagnetic actuator of claim 12 wherein the magnet has one or more
2 discontinuities such that the dominant eddy current path is interrupted.
- 1 18. The electromagnetic actuator of claim 12 wherein the permanent magnet
2 comprises a plurality of arc-shaped segments.
- 1 19. The electromagnetic actuator of claim 1 wherein the armature assembly further
2 comprises a valve stem adapted to open or close a valve when current is applied to the
3 coiled conductor.
- 1 20. The electromagnetic actuator of claim 19, wherein the center pole defines a
2 channel and the valve stem is at least partially disposed within the channel.
- 1 21. The electromagnetic actuator of claim 19, wherein the armature assembly further
2 comprises:
3 a means for coupling the valve stem to the remainder of the armature assembly.
- 1 22. The electromagnetic actuator of claim 19, wherein the valve stem comprises:
2 a first end having a ball-shaped tip;
3 and wherein the armature assembly further comprises:
4 a ball joint assembly comprising a ball cage configured to receive the ball-
5 shaped tip of the valve stem such that the valve stem is coupled to the ball joint assembly
6 in at least a direction parallel to the longitudinal axis of the center pole.
- 1 23. The electromagnetic actuator of claim 22 wherein the valve stem is coupled such
2 that the valve stem has freedom of movement in directions perpendicular to the
3 longitudinal axis of the center pole.
- 1 24. The electromagnetic actuator of claim 22 wherein the valve stem is coupled to the
2 ball joint assembly such that the valve stem has freedom of to rotate around the
3 longitudinal axis of the center pole.

- 1 25. The electromagnetic actuator of claim 5 wherein the armature assembly further
2 comprises one or more spacers disposed between each of the permanent magnets.
- 1 26. The electromagnetic actuator of claim 25 wherein the magnets and spacers are
2 split in the axial direction.
- 1 27. The electromagnetic actuator of claim 1 wherein at least a portion of the inner
2 surface of the stator assembly is coated with a dielectric material.
- 1 28. The electromagnetic actuator of claim 1 wherein an outer surface of the center
2 pole acts as a bearing surface for the armature assembly.
- 1 29. The electromagnetic actuator of claim 28 wherein the outer surface of the center
2 pole is coated with a low-friction coating.
- 1 30. The electromagnetic actuator of claim 1 wherein the axial height of the magnet is
2 less than the axial height of the coiled conductor.
- 1 31. The electromagnetic actuator of claim 1 wherein the axial height of the magnet is
2 greater than the axial height of the coiled conductor.
- 1 32. The electromagnetic actuator of claim 1 wherein the center pole is formed of a
2 paramagnetic material.
- 1 33. The electromagnetic actuator of claim 1 wherein the force of the armature as a
2 function of displacement of the armature relative to the stator assembly is substantially
3 constant over an intended range of excursion.
- 1 34. The electromagnetic actuator of claim 1 wherein the detent force profile of the
2 actuator as a function of displacement of the armature relative to the stator assembly is
3 substantially zero over an intended excursion range of displacement.

- 1 35. The electromagnetic actuator of claim 1 wherein the center pole is at least
2 partially formed of ferromagnetic material.
- 1 36. The electromagnetic actuator of claim 1 further comprising:
2 a cooling jacket disposed at least partially around the stator assembly, the
3 cooling jacket defining one or more channels configured to circulate cooling fluid.
- 1 37. The electromagnetic actuator of claim 1 wherein the center pole defines one or
2 more channels configured to circulate cooling fluid.
- 1 38. A computer-implemented method for controlling an electromagnetic valve
2 actuator having a stator that defines a longitudinal axis and an armature disposed within
3 the stator, the method comprising:
4 receiving information about velocity and position of the valve;
5 applying a control signal to the actuator by selectively activating a velocity
6 feedback loop and a position servo feedback loop to position the valve to a desired
7 position.
- 1 39. The method of claim 38 wherein the velocity feedback loop reduces the valve
2 velocity.
- 1 40. The method of claim 38 wherein the desired position is where the valve is fully
2 opened.
- 1 41. The method of claim 38 wherein the desired position is where the valve is fully
2 closed.
- 1 42. The method of claim 38 wherein electromagnetic actuator is the actuator in claim
2 1.

- 1 43. The method of claim 38 wherein the actuator has a predetermined profile of
2 detent force versus actuator displacement, the method further comprising:
3 activating the velocity feedback loop to compensate for the detent force at a given
4 armature displacement.
- 1 44. An electromagnetic valve actuation system, comprising:
2 the electromagnetic actuator of claim 1 configured to open and close a valve;
3 a controller configured to receive information about one or more operating states
4 of the valve and apply a control signal to the coil to generate a magnetic field that
5 causes the armature assembly to move relative to the longitudinal axis of the
6 center pole, wherein the control signal is based on the information about one or
7 more operating states of the valve.
- 1 45. The electromagnetic valve actuator assembly of claim 44 wherein the one or more
2 operating states comprises valve velocity.
- 1 46. The electromagnetic valve actuator assembly of claim 44 wherein the one or more
2 operating states comprise valve position.
- 1 47. The electromagnetic valve actuator assembly of claim 44 wherein the controller
2 receives information about both the velocity and position of the valve and selectively
3 applies a velocity feedback control and a position feedback control to position the valve.
- 1 48. An internal combustion engine comprising:
2 a cylinder that defines a chamber;
3 a valve adapted to control the flow of a liquid or a gas into or out of the chamber;
4 and
5 an electromagnetic actuator coupled to the valve, the actuator comprising:
6 a stator assembly having an inner surface that defines an opening, the
7 stator assembly comprising:

8 a coiled conductor disposed near the inner surface of the stator
9 assembly, wherein the coiled conductor is adapted to generate a first magnetic field when
10 current is applied;

11 a center pole formed of a material having high magnetic permeability and
12 having a longitudinal axis; and

13 an armature assembly at least partially disposed within the stator assembly
14 opening, the armature assembly comprising:

15 a permanent magnet, wherein the armature assembly moves to
16 open or close the valve when current is applied to the coiled conductor assembly.

1 49. The internal combustion engine of claim 48 further comprising:

2 a controller configured to receive information about one or more operating states
3 of the valve and apply a control signal to the coil to generate a magnetic field that causes
4 the armature assembly to move relative to the longitudinal axis of the center pole,
5 wherein the control signal is based on the information about one or more operating states
6 of the valve.

1 50. The internal combustion engine of claim 49 wherein the one or more operating
2 states comprises valve velocity.

1 51. The internal combustion engine of claim 49 wherein the one or more operating
2 states comprise valve position.

1 52. The internal combustion engine of claim 49 wherein the controller receives
2 information about both the velocity and position of the valve and selectively applies a
3 velocity feedback control and a position feedback control to position the valve.

1 53. The internal combustion engine of claim 48 further comprising:

2 a cooling circuit comprising:

3 heat exchanger; and

4 a pump configured to circulate cooling fluid between the electromagnetic
5 actuator and the heat exchanger.

1 54. The internal combustion engine of claim 53 wherein the electromagnetic actuator
2 further comprises:

3 a cooling jacket disposed at least partially around the stator assembly, the cooling
4 jacket including one or more channels that circulate cooling fluid between the
5 electromagnetic actuator and the heat exchanger.

1 55. The internal combustion engine of claim 53 wherein the center pole further
2 includes one or more channels that circulate cooling fluid between the electromagnetic
3 actuator and the heat exchanger.